



Dart Aerospace Ltd.
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D4785-115
Job Sheet 169028



Part No: D4785-115

Job Qty: 8 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/4/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B SHEET 6 IPP REV:A 13.03.14 NEW ISSUE VERF:JLM IPP REV:B 13.06.21 DWG REV.B DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		12/2/17	0.00	0.00	Start Up Large Fab-6		D.J.M. 17-2-4
100	Large Fab	8 pcs		12/4/17	0.00	1.50	Large Fab 8		C.L. 17-12-5
105	QC	8 pcs		12/4/17	0.00	0.00	QC6		38
107	Large Fab	8 pcs		12/4/17	0.00	0.00	Large Fab 1		C.L. 17-12-6
110	QC	8 pcs		12/4/17	0.00	0.00	QC5		38 DAS
120	QC	8 pcs		12/4/17	0.00	0.00	QC10		9-85 38
130	Packaging	8 pcs		12/4/17	0.00	0.00	Packaging3 Large Fab		21 2017-12-6
140	QC21-SA	8 Ea		12/4/17	0.00	0.00	QC21		21 DEC 07 2017

Part Op 100 - 1- Pick D4306-1 and drill and chamfer hole as per dwg D4785 using DT9921

Descriptions: 107 - 1- Use DT10159 for placing and tacking bushing, remove before welding. 2- Weld bushing as per dwg D4785 3- Grind welds flush

130 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4306-1	8	7	0	0
107-Large Fab	D3759-1	16	250	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S017206



Rib Assembly

PART NO:
Revision:
Operation:
Change No:

D4785-115
Large Fab

Mfg Date: 12/05/17
Job No: 169028

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